



ISO链号 ISO Chain No.	东华链号 Donghua Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length		内链板高度 Inner plate depth	链板厚度 Plate thickness	极限拉伸载荷 Ultimate tensile strength	平均拉伸载荷 Average tensile strength	每米长重 Weight per meter
		P	d1 max	b1 min	d2 max	L max	Lc max	h2 max	t/T max	Q min	Q0	q
		mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
-	*T3F	9.525	6.00	9.50	4.50	18.60	20.00	9.30	1.85/1.50	11.80/2653	13.6	0.61
420	420	12.700	7.77	6.25	3.96	14.70	16.10	12.00	1.50	16.00/3597	17.6	0.55
-	420F3	12.700	7.77	6.40	3.97	15.00	16.60	11.80	1.60/1.45	16.00/3597	17.6	0.64
-	420HF1	12.700	7.77	6.25	3.96	17.00	18.40	12.00	2.03	16.00/3597	17.6	0.76
-	420HT	12.700	7.77	6.25	3.96	17.00	-	12.00	2.03	21.40/4811	23.5	0.76
428	428	12.700	8.51	7.75	4.45	16.70	18.20	11.80	1.60	17.80/4002	19.6	0.70
-	428F1	12.700	8.51	7.94	4.50	16.70	18.05	11.80	1.60	17.15/3855	19.4	0.71
-	428DS	12.700	8.51	7.94	4.45	17.90	19.30	12.00	1.85	18.62/4186	21.0	0.76
428MH	428H	12.700	8.51	7.85	4.45	18.80	19.90	11.80	2.03	20.60/4631	23.4	0.79
-	428HF1	12.700	8.51	7.85	4.45	17.90	19.00	11.80	1.80	19.50/4384	20.7	0.74
-	428HSH	12.700	8.51	7.75	4.45	20.00	-	12.00	2.42	27.00/6070	29.4	0.89
-	428HF4	12.700	8.51	7.94	4.50	18.90	20.10	11.80	2.03	20.50/4609	23.4	0.82
-	428HD	12.700	8.51	7.85	4.45	18.80	19.90	11.80	2.03	20.60/4631	23.4	0.85
520	520	15.875	10.16	6.25	5.08	17.50	19.00	15.09	2.03	26.50/5957	29.7	0.89
-	520F2	15.875	10.16	6.35	5.24	17.50	19.05	15.09	2.03	26.50/5957	29.7	0.97
-	520F3	15.875	10.16	6.48	5.08	17.50	19.00	15.09	2.03	26.50/5957	29.7	0.89
520MH	520MH	15.875	10.22	6.25	5.25	19.00	21.20	15.30	2.20	30.50/6857	33.6	-
-	520HF2	15.875	10.22	6.25	5.30	19.30	-	15.30	2.42	32.00/7194	35.2	1.25
-	520HF3	15.875	10.22	6.25	5.30	19.80	-	15.30	2.80/2.42	40.00/8992	44.0	1.36
-	520HF4	15.875	10.16	6.25	5.08	19.30	20.80	15.09	2.42	26.50/5957	29.7	1.10
-	520HD	15.875	10.16	6.35	5.34	18.60	20.00	15.09	2.20	35.00/7868	38.5	1.04
525	525	15.875	10.16	7.95	5.08	19.30	20.70	15.09	2.03	26.50/5957	29.7	1.06
525MH	525MH	15.875	10.22	7.85	5.25	21.20	23.20	15.30	2.20	30.50/6857	33.6	-
-	525HF1	15.875	10.16	7.95	5.08	20.90	22.30	15.09	2.42	26.50/5957	29.7	1.20
530	530	15.875	10.16	9.40	5.08	20.70	22.20	15.09	2.03	26.50/5957	29.7	1.06
-	530SH	15.875	10.16	9.40	5.08	22.10	-	15.09	2.42	32.80/7374	33.5	1.24
630	630	19.050	11.91	9.40	5.96	24.00	26.20	18.60	2.42	35.30/7936	38.8	-

*Bush chain: d1 in the table indicates the external diameter of the bush.

*套筒链:表中滚子直径d1为套筒直径.